

## 5220 CHEMICAL OXYGEN DEMAND (COD)\*

### 5220 A. Introduction

Chemical oxygen demand (COD) is defined as the amount of a specified oxidant that reacts with the sample under controlled conditions. The quantity of oxidant consumed is expressed in terms of its oxygen equivalence. Because of its unique chemical properties, the dichromate ion ( $\text{Cr}_2\text{O}_7^{2-}$ ) is the specified oxidant in Methods 5220B, C, and D; it is reduced to the chromic ion ( $\text{Cr}^{3+}$ ) in these tests. Both organic and inorganic components of a sample are subject to oxidation, but in most cases the organic component predominates and is of the greater interest. If it is desired to measure either organic or inorganic COD alone, additional steps not described here must be taken to distinguish one from the other. COD is a defined test; the extent of sample oxidation can be affected by digestion time, reagent strength, and sample COD concentration.

COD often is used as a measurement of pollutants in wastewater and natural waters. Other related analytical values are biochemical oxygen demand (BOD), total organic carbon (TOC), and total oxygen demand (TOD). In many cases it is possible to correlate two or more of these values for a given sample. BOD is a measure of oxygen consumed by microorganisms under specific conditions; TOC is a measure of organic carbon in a sample; TOD is a measure of the amount of oxygen consumed by all elements in a sample when complete (total) oxidation is achieved.

In a COD analysis, hazardous wastes of mercury, hexavalent chromium, sulfuric acid, silver, and acids are generated. Methods 5220C and D reduce these waste problems but may be less accurate and less representative. (See ¶ 2 below.)

#### 1. Selection of Method

The open reflux method (B) is suitable for a wide range of wastes where a large sample size is preferred. The closed reflux methods (C and D) are more economical in the use of metallic salt reagents and generate smaller quantities of hazardous waste, but require homogenization of samples containing suspended solids to obtain reproducible results. Ampules and culture tubes with premeasured reagents are available commercially. Measurements of sample volumes as well as reagent volumes and concentrations are critical. Consequently, obtain specifications as to limits of error for pre-mixed reagents from manufacturer before use.

Determine COD values of  $>50$  mg  $\text{O}_2/\text{L}$  by using procedures 5220B.4a, C.4, or D.4. Use procedure 5220B.4b to determine, with lesser accuracy, COD values from 5 to 50 mg  $\text{O}_2/\text{L}$ .

#### 2. Interferences and Limitations

Oxidation of most organic compounds is 95 to 100% of the theoretical value. Pyridine and related compounds resist oxidation and volatile organic compounds will react in proportion to their contact with the oxidant. Straight-chain aliphatic compounds are oxidized more effectively in the presence of a silver sulfate catalyst.

The most common interferent is the chloride ion. Chloride reacts with silver ion to precipitate silver chloride, and thus inhibits the catalytic activity of silver. Bromide, iodide, and any other reagent that inactivates the silver ion can interfere similarly. Such interferences are negative in that they tend to restrict the oxidizing action of the dichromate ion itself. However, under the rigorous digestion procedures for COD analyses, chloride, bromide, or iodide can react with dichromate to produce the elemental form of the halogen and the chromic ion. Results then are in error on the high side. The difficulties caused by the presence of the chloride can be overcome largely, though not completely, by complexing with mercuric sulfate ( $\text{HgSO}_4$ ) before the refluxing procedure. Although 1 g  $\text{HgSO}_4$  is specified for 50 mL sample, a lesser amount may be used where sample chloride concentration is known to be less than 2000 mg/L, as long as a 10:1 weight ratio of  $\text{HgSO}_4:\text{Cl}^-$  is maintained. Do not use the test for samples containing more than 2000 mg  $\text{Cl}^-/\text{L}$ . Techniques designed to measure COD in saline waters are available.<sup>1,2</sup>

Halide interferences may be removed by precipitation with silver ion and filtration before digestion. This approach may introduce substantial errors due to the occlusion and carrydown of COD matter from heterogenous samples.

Ammonia and its derivatives, in the waste or generated from nitrogen-containing organic matter, are not oxidized. However, elemental chlorine reacts with these compounds. Hence, corrections for chloride interferences are difficult.

Nitrite ( $\text{NO}_2^-$ ) exerts a COD of 1.1 mg  $\text{O}_2/\text{mg NO}_2^-$ -N. Because concentrations of  $\text{NO}_2^-$  in waters rarely exceed 1 or 2 mg  $\text{NO}_2^-$ -N/L, the interference is considered insignificant and usually is ignored. To eliminate a significant interference due to  $\text{NO}_2^-$ , add 10 mg sulfamic acid for each mg  $\text{NO}_2^-$ -N present in the sample volume used; add the same amount of sulfamic acid to the reflux vessel containing the distilled water blank.

Reduced inorganic species such as ferrous iron, sulfide, manganous manganese, etc., are oxidized quantitatively under the test conditions. For samples containing significant levels of these species, stoichiometric oxidation can be assumed from known initial concentration of the interfering species and corrections can be made to the COD value obtained.

The silver, hexavalent chromium, and mercury salts used in the COD determinations create hazardous wastes. The greatest problem is in the use of mercury. If the chloride contribution to COD is negligible,  $\text{HgSO}_4$  can be omitted. Smaller sample sizes (see 5220C and D) reduce the waste. Recovery of the waste material may be feasible if allowed by regulatory authority.<sup>3</sup>

#### 3. Sampling and Storage

Preferably collect samples in glass bottles. Test unstable samples without delay. If delay before analysis is unavoidable, preserve sample by acidification to  $\text{pH} \leq 2$  using conc  $\text{H}_2\text{SO}_4$ . Blend (homogenize) all samples containing suspended solids before analysis. If COD is to be related to BOD, TOC, etc., ensure that all tests receive identical pretreatment. Make prelim-

\* Approved by Standard Methods Committee, 1997.  
Joint Task Group: 20th Edition—Clarence G. Johnson (chair), Donald G. Miller, John T. Pivinski.

inary dilutions for wastes containing a high COD to reduce the error inherent in measuring small sample volumes.

#### 4. References

1. BURNS, E.R. & C. MARSHALL. 1965. Correction for chloride interference in the chemical oxygen demand test. *J. Water Pollut. Control Fed.* 37:1716.

2. BAUMANN, F.I. 1974. Dichromate reflux chemical oxygen demand: A proposed method for chloride correction in highly saline waters. *Anal. Chem.* 46:1336.
3. HOLM, T.R. 1996. Treatment of Spent Chemical Oxygen Demand Solutions for Safe Disposal. Illinois State Water Survey, Champaign.

## 5220 B. Open Reflux Method

### 1. General Discussion

*a. Principle:* Most types of organic matter are oxidized by a boiling mixture of chromic and sulfuric acids. A sample is refluxed in strongly acid solution with a known excess of potassium dichromate ( $K_2Cr_2O_7$ ). After digestion, the remaining un-reduced  $K_2Cr_2O_7$  is titrated with ferrous ammonium sulfate to determine the amount of  $K_2Cr_2O_7$  consumed and the oxidizable matter is calculated in terms of oxygen equivalent. Keep ratios of reagent weights, volumes, and strengths constant when sample volumes other than 50 mL are used. The standard 2-h reflux time may be reduced if it has been shown that a shorter period yields the same results. Some samples with very low COD or with highly heterogeneous solids content may need to be analyzed in replicate to yield the most reliable data. Results are further enhanced by reacting a maximum quantity of dichromate, provided that some residual dichromate remains.

### 2. Apparatus

*a. Reflux apparatus,* consisting of 500- or 250-mL erlenmeyer flasks with ground-glass 24/40 neck and 300-mm jacket Liebig, West, or equivalent condenser with 24/40 ground-glass joint, and a hot plate having sufficient power to produce at least 1.4 W/cm<sup>2</sup> of heating surface, or equivalent.

*b. Blender.*

*c. Pipets,* Class A and wide-bore.

### 3. Reagents

*a. Standard potassium dichromate solution, 0.04167M:* Dissolve 12.259 g  $K_2Cr_2O_7$ , primary standard grade, previously dried at 150°C for 2 h, in distilled water and dilute to 1000 mL. This reagent undergoes a six-electron reduction reaction; the equivalent concentration is  $6 \times 0.04167M$  or 0.2500N.

*b. Sulfuric acid reagent:* Add  $Ag_2SO_4$ , reagent or technical grade, crystals or powder, to conc  $H_2SO_4$  at the rate of 5.5 g  $Ag_2SO_4$ /kg  $H_2SO_4$ . Let stand 1 to 2 d to dissolve. Mix.

*c. Ferroin indicator solution:* Dissolve 1.485 g 1,10-phenanthroline monohydrate and 695 mg  $FeSO_4 \cdot 7H_2O$  in distilled water and dilute to 100 mL. This indicator solution may be purchased already prepared.\*

*d. Standard ferrous ammonium sulfate (FAS) titrant,* approximately 0.25M: Dissolve 98 g  $Fe(NH_4)_2(SO_4)_2 \cdot 6H_2O$  in distilled water. Add 20 mL conc  $H_2SO_4$ , cool, and dilute to 1000 mL. Standardize this solution daily against standard  $K_2Cr_2O_7$  solution as follows:

Dilute 25.00 mL standard  $K_2Cr_2O_7$  to about 100 mL. Add 30 mL conc  $H_2SO_4$  and cool. Titrate with FAS titrant using 0.10 to 0.15 mL (2 to 3 drops) ferroin indicator.

Molarity of FAS solution

$$= \frac{\text{Volume } 0.04167M \text{ } K_2Cr_2O_7 \text{ solution titrated, mL}}{\text{Volume FAS used in titration, mL}} \times 0.2500$$

*e. Mercuric sulfate,*  $HgSO_4$ , crystals or powder.

*f. Sulfamic acid:* Required only if the interference of nitrites is to be eliminated (see 5220A.2 above).

*g. Potassium hydrogen phthalate (KHP) standard,*  $HOOC_6H_4COOK$ : Lightly crush and then dry KHP to constant weight at 110°C. Dissolve 425 mg in distilled water and dilute to 1000 mL. KHP has a theoretical COD<sup>1</sup> of 1.176 mg  $O_2$ /mg and this solution has a theoretical COD of 500  $\mu g O_2$ /mL. This solution is stable when refrigerated, but not indefinitely. Be alert to development of visible biological growth. If practical, prepare and transfer solution under sterile conditions. Weekly preparation usually is satisfactory.

### 4. Procedure

*a. Treatment of samples with COD of >50 mg  $O_2$ /L:* Blend sample if necessary and pipet 50.00 mL into a 500-mL refluxing flask. For samples with a COD of >900 mg  $O_2$ /L, use a smaller portion diluted to 50.00 mL. Add 1 g  $HgSO_4$ , several glass beads, and very slowly add 5.0 mL sulfuric acid reagent, with mixing to dissolve  $HgSO_4$ . Cool while mixing to avoid possible loss of volatile materials. Add 25.00 mL 0.04167M  $K_2Cr_2O_7$  solution and mix. Attach flask to condenser and turn on cooling water. Add remaining sulfuric acid reagent (70 mL) through open end of condenser. Continue swirling and mixing while adding sulfuric acid reagent. CAUTION: *Mix reflux mixture thoroughly before applying heat to prevent local heating of flask bottom and a possible blowout of flask contents.*

Cover open end of condenser with a small beaker to prevent foreign material from entering refluxing mixture and reflux for 2 h. Cool and wash down condenser with distilled water. Disconnect reflux condenser and dilute mixture to about twice its volume with

\* GFS Chemicals, Inc., Columbus, OH, or equivalent.

distilled water. Cool to room temperature and titrate excess  $K_2Cr_2O_7$  with FAS, using 0.10 to 0.15 mL (2 to 3 drops) ferroin indicator. Although the quantity of ferroin indicator is not critical, use the same volume for all titrations. Take as the end point of the titration the first sharp color change from blue-green to reddish brown that persists for 1 min or longer. Duplicate determinations should agree within 5% of their average. Samples with suspended solids or components that are slow to oxidize may require additional determinations. The blue-green may reappear. In the same manner, reflux and titrate a blank containing the reagents and a volume of distilled water equal to that of sample.

*b. Alternate procedure for low-COD samples:* Follow procedure of ¶ 4a, with two exceptions: (i) use standard 0.004167M  $K_2Cr_2O_7$ , and (ii) titrate with standardized 0.025M FAS. Exercise extreme care with this procedure because even a trace of organic matter on the glassware or from the atmosphere may cause gross errors. If a further increase in sensitivity is required, concentrate a larger volume of sample before digesting under reflux as follows: Add all reagents to a sample larger than 50 mL and reduce total volume to 150 mL by boiling in the refluxing flask open to the atmosphere without the condenser attached. Compute amount of  $HgSO_4$  to be added (before concentration) on the basis of a weight ratio of 10:1,  $HgSO_4:Cl^-$ , using the amount of  $Cl^-$  present in the original volume of sample. Carry a blank reagent through the same procedure. This technique has the advantage of concentrating the sample without significant losses of easily digested volatile materials. Hard-to-digest volatile materials such as volatile acids are lost, but an improvement is gained over ordinary evaporative concentration methods. Duplicate determinations are not expected to be as precise as in 5220B.4a.

*c. Determination of standard solution:* Evaluate the technique and quality of reagents by conducting the test on a standard potassium hydrogen phthalate solution.

## 5. Calculation

$$\text{COD as mg O}_2/\text{L} = \frac{(A - B) \times M \times 8000}{\text{mL sample}}$$

where:

*A* = mL FAS used for blank,

*B* = mL FAS used for sample,

*M* = molarity of FAS, and

8000 = milliequivalent weight of oxygen  $\times$  1000 mL/L.

## 6. Precision and Bias

A set of synthetic samples containing potassium hydrogen phthalate and NaCl was tested by 74 laboratories. At a COD of 200 mg  $O_2/L$  in the absence of chloride, the standard deviation was  $\pm 13$  mg/L (coefficient of variation, 6.5%). At COD of 160 mg  $O_2/L$  and 100 mg  $Cl^-/L$ , the standard deviation was  $\pm 14$  mg/L (coefficient of variation, 10.8%).

## 7. Reference

1. PITWELL, L.R. 1983. Standard COD. *Chem. Brit.* 19:907.

## 8. Bibliography

MOORE, W.A., R.C. KRONER & C.C. RUCHHOFT. 1949. Dichromate reflux method for determination of oxygen consumed. *Anal. Chem.* 21: 953.

MEDALIA, A.I. 1951. Test for traces of organic matter in water. *Anal. Chem.* 23:1318.

MOORE, W.A., F.J. LUDZACK & C.C. RUCHHOFT. 1951. Determination of oxygen-consumed values of organic wastes. *Anal. Chem.* 23:1297.

DOBBS, R.A. & R.T. WILLIAMS. 1963. Elimination of chloride interference in the chemical oxygen demand test. *Anal. Chem.* 35:1064.

# 5220 C. Closed Reflux, Titrimetric Method

## 1. General Discussion

*a. Principle:* See 5220B.1a.

*b. Interferences and limitations:* See 5220A.2. Volatile organic compounds are more completely oxidized in the closed system because of longer contact with the oxidant. Before each use inspect culture-tube caps for breaks in the TFE liner. Select culture-tube size according to block heater capacity and degree of sensitivity desired. Use the 25-  $\times$  150-mm tube for samples with low COD content because a larger volume sample can be treated.

This procedure is applicable to COD values between 40 and 400 mg/L. Obtain higher values by dilution. Alternatively, use higher concentrations of dichromate digestion solution to determine greater COD values. COD values of 100 mg/L or less can be obtained by using a more dilute dichromate digestion solution or a more dilute FAS titrant. Overall accuracy can be improved by using an FAS titrant which is less than the 0.10M solution specified below. Higher dichromate concentrations or reduced FAS concentrations probably require titrations to be done in a

separate vessel, rather than in the digestion vessel, because of the volumes of titrant required.

## 2. Apparatus

*a. Digestion vessels:* Preferably use borosilicate culture tubes, 16-  $\times$  100-mm, 20-  $\times$  150-mm, or 25-  $\times$  150-mm, with TFE-lined screw caps. Alternatively, use borosilicate ampules, 10-mL capacity, 19- to 20-mm diam.

Digestion vessels with premixed reagents and other accessories are available from commercial suppliers. Contact supplier for specifications.\*

*b. Block heater* or similar device to operate at  $150 \pm 2^\circ C$ , with holes to accommodate digestion vessels. Use of culture tubes probably requires the caps to be outside the vessel to protect caps from heat. CAUTION: *Do not use an oven because of*

\* Hach Co., Bioscience, Inc., or equivalent.

the possibility of leaking samples generating a corrosive and possibly explosive atmosphere. Also, culture tube caps may not withstand the 150°C temperature in an oven.

c. *Microburet*.

d. *Ampule sealer*: Use only a mechanical sealer to insure strong, consistent seals.

### 3. Reagents

a. *Standard potassium dichromate digestion solution, 0.01667M*: Add to about 500 mL distilled water 4.903 g  $K_2Cr_2O_7$ , primary standard grade, previously dried at 150°C for 2 h, 167 mL conc  $H_2SO_4$ , and 33.3 g  $HgSO_4$ . Dissolve, cool to room temperature, and dilute to 1000 mL.

b. *Sulfuric acid reagent*: See Section 5220B.3b.

c. *Ferriin indicator solution*: See Section 5220B.3c. Dilute this reagent by a factor of 5 (1 + 4).

d. *Standard ferrous ammonium sulfate titrant (FAS), approximately 0.10M*: Dissolve 39.2 g  $Fe(NH_4)_2(SO_4)_2 \cdot 6H_2O$  in distilled water. Add 20 mL conc  $H_2SO_4$ , cool, and dilute to 1000 mL. Standardize solution daily against standard  $K_2Cr_2O_7$  digestion solution as follows:

Pipet 5.00 mL digestion solution into a small beaker. Add 10 mL reagent water to substitute for sample. Cool to room temperature. Add 1 to 2 drops diluted ferriin indicator and titrate with FAS titrant.

Molarity of FAS solution

$$= \frac{\text{Volume } 0.01667M \text{ } K_2Cr_2O_7 \text{ solution titrated, mL}}{\text{Volume FAS used in titration, mL}} \times 0.1000$$

e. *Sulfamic acid*: See Section 5220B.3f.

f. *Potassium hydrogen phthalate standard*: See Section 5220B.3g.

### 4. Procedure

Wash culture tubes and caps with 20%  $H_2SO_4$  before first use to prevent contamination. Refer to Table 5220:I for proper sample and reagent volumes. Make volumetric measurements as accurate as practical; use Class A volumetric ware. The most critical volumes are of the sample and digestion solution. Use a microburet for titrations. Measure  $H_2SO_4$  to  $\pm 0.1$  mL. The use of hand-held pipettors with non-wetting (polyethylene) pipet tips is practical and adequate. Place sample in culture tube or ampule and add digestion solution. Carefully run sulfuric acid reagent down inside of vessel so an acid layer is formed under the sample-digestion solution layer. Tightly cap tubes or seal ampules, and invert each several times to mix completely. CAUTION: *Wear face shield and protect hands from heat produced when contents of vessels are mixed. Mix thoroughly before applying heat to prevent local heating of vessel bottom and possible explosive reaction.*

Place tubes or ampules in block digester preheated to 150°C and reflux for 2 h behind a protective shield. CAUTION: *These sealed vessels may be under pressure from gases generated during digestion. Wear face and hand protection when handling. If sulfuric acid is omitted or reduced in concentration, very high*

TABLE 5220:I. SAMPLE AND REAGENT QUANTITIES FOR VARIOUS DIGESTION VESSELS

Digestion Vessel	Sample mL	Digestion Solution mL	Sulfuric Acid Reagent mL	Total Final Volume mL
Culture tubes:				
16 × 100 mm	2.50	1.50	3.5	7.5
20 × 150 mm	5.00	3.00	7.0	15.0
25 × 150 mm	10.00	6.00	14.0	30.0
Standard 10-mL ampules				
	2.50	1.50	3.5	7.5

and dangerous pressures will be generated at 150°C. Cool to room temperature and place vessels in test tube rack. Some mercuric sulfate may precipitate out but this will not affect the analysis. Remove culture tube caps and add small TFE-covered magnetic stirring bar. If ampules are used, transfer contents to a larger container for titrating. Add 0.05 to 0.10 mL (1 to 2 drops) ferriin indicator and stir rapidly on magnetic stirrer while titrating with standardized 0.10M FAS. The end point is a sharp color change from blue-green to reddish brown, although the blue-green may reappear within minutes. In the same manner reflux and titrate a blank containing the reagents and a volume of distilled water equal to that of the sample.

### 5. Calculation

$$\text{COD as mg O}_2/\text{L} = \frac{(A - B) \times M \times 8000}{\text{mL sample}}$$

where:

A = mL FAS used for blank,

B = mL FAS used for sample,

M = molarity of FAS, and

8000 = milliequivalent weight of oxygen × 1000 mL/L.

Preferably analyze samples in duplicate because of small sample size. Samples that are inhomogeneous may require multiple determinations for accurate analysis. Results should agree within  $\pm 5\%$  of their average unless the condition of the sample dictates otherwise.

### 6. Precision and Bias

Sixty synthetic samples containing potassium hydrogen phthalate and NaCl were tested by six laboratories. At an average COD of 195 mg  $O_2$ /L in the absence of chloride, the standard deviation was  $\pm 11$  mg  $O_2$ /L (coefficient of variation, 5.6%). At an average COD of 208 mg  $O_2$ /L and 100 mg  $Cl^-$ /L, the standard deviation was  $\pm 10$  mg  $O_2$ /L (coefficient of variation, 4.8%).

## 5220 D. Closed Reflux, Colorimetric Method

### 1. General Discussion

*a. Principle:* See Section 5220B.1a. When a sample is digested, the dichromate ion oxidizes COD material in the sample. This results in the change of chromium from the hexavalent (VI) state to the trivalent (III) state. Both of these chromium species are colored and absorb in the visible region of the spectrum. The dichromate ion ( $\text{Cr}_2\text{O}_7^{2-}$ ) absorbs strongly in the 400-nm region, where the chromic ion ( $\text{Cr}^{3+}$ ) absorption is much less. The chromic ion absorbs strongly in the 600-nm region, where the dichromate has nearly zero absorption. In 9M sulfuric acid solution, the approximate molar extinction coefficients for these chromium species are as follows:  $\text{Cr}^{3+}$  – 50 L/mole cm at 604 nm;  $\text{Cr}_2\text{O}_7^{2-}$  – 380 L/mole cm at 444 nm;  $\text{Cr}^{3+}$  – 25 L/mole cm at 426 nm. The  $\text{Cr}^{3+}$  ion has a minimum in the region of 400 nm. Thus a working absorption maximum is at 420 nm.

For COD values between 100 and 900 mg/L, increase in  $\text{Cr}^{3+}$  in the 600-nm region is determined. Higher values can be obtained by sample dilution. COD values of 90 mg/L or less can be determined by following the decrease in  $\text{Cr}_2\text{O}_7^{2-}$  at 420 nm. The corresponding generation of  $\text{Cr}^{3+}$  gives a small absorption increase at 420 nm, but this is compensated for in the calibration procedure.

*b. Interferences and limitations:* See Section 5220C.1b.

For this procedure to be applicable, all visible light-absorbing interferences must be absent or be compensated for. This includes insoluble suspended matter as well as colored components. If either type of interference occurs, the test is not necessarily lost because COD can be determined titrimetrically as in 5220C.

### 2. Apparatus

*a.* See Section 5220C.2. Ensure that reaction vessels are of optical quality. Other types of absorption cells with varying path lengths may be used. Use the extinction coefficients of the ions of interest for this approach.

*b. Spectrophotometer,* for use at 600 nm and/or 420 nm with access opening adapter for ampule or 16-, 20-, or 25-mm tubes. Verify that the instrument operates in the region of 420 nm and 600 nm. Values slightly different from these may be found, depending on the spectral bandpass of the instrument.

### 3. Reagents

*a. Digestion solution, high range:* Add to about 500 mL distilled water 10.216 g  $\text{K}_2\text{Cr}_2\text{O}_7$ , primary standard grade, previously dried at 150°C for 2 h, 167 mL conc  $\text{H}_2\text{SO}_4$ , and 33.3 g  $\text{HgSO}_4$ . Dissolve, cool to room temperature, and dilute to 1000 mL.

*b. Digestion solution, low range:* Prepare as in 3a, but use only 1.022 g potassium dichromate.

*c. Sulfuric acid reagent:* See Section 5220B.3b.

*d. Sulfamic acid:* See Section 5220B.3f.

*e. Potassium hydrogen phthalate standard:* See Section 5220B.3g.

### 4. Procedure

*a. Treatment of samples:* Measure suitable volume of sample and reagents into tube or ampule as indicated in Table 5220:I.

Prepare, digest, and cool samples, blank, and one or more standards as directed in Section 5220C.4. *Note the safety precautions.* It is critical that the volume of each component be known and that the total volume be the same for each reaction vessel. If volumetric control is difficult, transfer digested sample, dilute to a known volume, and read. Premixed reagents in digestion tubes are available commercially.

*b. Measurement of dichromate reduction:* Cool sample to room temperature slowly to avoid precipitate formation. Once samples are cooled, vent, if necessary, to relieve any pressure generated during digestion. Mix contents of reaction vessels to combine condensed water and dislodge insoluble matter. Let suspended matter settle and ensure that optical path is clear. Measure absorption of each sample blank and standard at selected wavelength (420 nm or 600 nm). At 600 nm, use an undigested blank as reference solution. Analyze a digested blank to confirm good analytical reagents and to determine the blank COD; subtract blank COD from sample COD. Alternately, use digested blank as the reference solution once it is established that the blank has a low COD.

At 420 nm, use reagent water as a reference solution. Measure all samples, blanks, and standards against this solution. The absorption measurement of an undigested blank containing dichromate, with reagent water replacing sample, will give initial dichromate absorption. Any digested sample, blank, or standard that has a COD value will give lower absorbance because of the decrease in dichromate ion. Analyze a digested blank with reagent water replacing sample to ensure reagent quality and to determine the reagents' contribution to the decrease in absorbance during a given digestion. The difference between absorbances of a given digested sample and the digested blank is a measure of the sample COD. When standards are run, plot differences of digested blank absorbance and digested standard absorbance versus COD values for each standard.

*c. Preparation of calibration curve:* Prepare at least five standards from potassium hydrogen phthalate solution with COD equivalents to cover each concentration range. Make up to volume with reagent water; use same reagent volumes, tube, or ampule size, and digestion procedure as for samples. Prepare calibration curve for each new lot of tubes or ampules or when standards prepared in ¶ 4a differ by  $\geq 5\%$  from calibration curve. Curves should be linear. However, some nonlinearity may occur, depending on instrument used and overall accuracy needed.

### 5. Calculation

If samples, standards, and blanks are run under same conditions of volume and optical path length, calculate COD as follows:

$$\text{COD as mg O}_2\text{/L} = \frac{\text{mg O}_2 \text{ in final volume} \times 1000}{\text{mL sample}}$$

Preferably analyze samples in duplicate because of small sample size. Samples that are inhomogeneous may require multiple determinations for accurate analysis. These should not differ from their average by more than  $\pm 5\%$  for the high-level COD test unless the condition of the sample dictates otherwise.

In the low-level procedure, results below 25 mg/L may tend to be qualitative rather than quantitative.

## 6. Precision and Bias

Forty-eight synthetic samples containing potassium hydrogen phthalate and NaCl were tested by five laboratories. At an average COD of 193 mg O<sub>2</sub>/L in the absence of chloride, the standard deviation was ±17 mg O<sub>2</sub>/L (coefficient of variation 8.7%). At an average COD of 212 mg O<sub>2</sub>/L and 100 mg Cl<sup>-</sup>/L, the standard deviation was ±20 mg O<sub>2</sub>/L (coefficient of variation, 9.6%). Additional QA/QC data for both high- and low-level procedures may be found elsewhere.<sup>1</sup>

## 7. Reference

1. AMERICAN SOCIETY FOR TESTING AND MATERIALS. 1995. Standard test methods for chemical oxygen demand (dichromate oxygen demand) of water. D1252-95, ASTM Annual Book of Standards. American Soc. Testing & Materials, Philadelphia, Pa.

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